



TPM CIRCLE NO :-04	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME : Oil pump	LOSS NO. / STEP								
DEPT : Machine Shop	RESULT AREA	P	Q	DEF:- A		C	D	S	M

CELL :- A 247	CELL NAME: Bracket	MACHINE / STAGE :- SPM	OPERATION- Machining
KAIZEN THEME - : To Avoid Accident.		IDEA :- Provide Standard Guard.	
WIDELY/DEEPLY:-		COUNTERMEASURE:- Acrylic Sheet Provide to Motor.	BENCHMARK
PROBLEM / PRESENT STATUS :- Chance of Accident due to Motor Belt Open.			TARGET
			KAIZEN START
			KAIZEN FINISH
WHY - WHY ANALYSIS :-		TEAM MEMBERS :- Amol Kokate	
Why 1 :- Chance of Accident on Bkt SPM.		Anil Rathod.	
Why 2:- Motor Belt in Open Condition.		BENEFITS :- Zero Accident.	
Why 3 :- Guard not Available to Motor.		KAIZEN SUSTENANCE	
ROOT CAUSE :- Guard not Available to Motor.		WHAT TO DO : Taking Care of Breakage.	
REGISTRATION NO. & DATE: - 28.08.2015		HOW TO DO : Awareness to Operator.	
REGISTERED BY :- Nana Ugale		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT	
MANAGER'S SIGN :- Surendra Kulkarni.		SR. NO.	STATUS
		B1	Complete